## PAFI Unleaded Fuel Testing Protocols – UL100E as of 11-Oct-2024



#### **PAFI Initial Testing**

COMPLETE (GATES 1, 2, and 3)

#### ☑ Mini-Materials Compatibility

Subset of full materials compatibility testing involving articles representative of sealants, fuel bladders, and elastomers, performed by fuel developer

#### ☑ Engine Performance/Fuel Properties

Rated power check of TIO-540-J2BD to compare engine operational parameters and CoA to 100LL

#### ☑ Performance & Detonation

Comparative testing between minimum specification 100LL and test fuel performed in altitude test cell on TSIO-520-VB engine

#### ☑ Mini-Durability

Engine test to evaluate the deposit forming characteristics and effects of the fuel during a § 33.49 150-hour endurance test, TSIO-550-K engine

### Full Scale PAFI Testing

### **IN PROGRESS (GATE 4)**

#### ➡ Materials Compatibility (25% Complete)

Full materials compatibility lab and bench tests

• **Rig Testing**: Storage stability, cold soak storage, hot surface ignition temperature, low temperature flow ability

#### Performance & Detonation (19% Complete)

Testing of <u>multiple engine models</u> at simulated altitude, hot day conditions

#### Durability (25% Complete)

\$ 33.49 150-hour endurance engine test followed by
200-hour flight duty cycle durability test per AC 33.19-1 to characterize effects on engine durability and TBO <u>on multiple engine models</u>

#### ➡ Additional Testing (3% Complete)

Evaluate propeller stress levels compared to 100LL for multiple engine / propeller combinations and cold starting and fuel tank quantity sensing

#### ➡ Aircraft (4% Complete)

Ground and flight testing <u>on multiple aircraft</u> to evaluate engine and aircraft operability, handling, cooling, and fuel system hot weather

# PAFI GATE 4 – UL100E Full Scale Testing Status as of 11-Oct-2024







Materials Compatibility		
		24.9%
9%	Metallics (32)	
19%	Non-Me	tallics (26)
0%	Finishe	d Parts (5)
90%	Paint Sy	/stems (10)
0%	Fabric S	Systems (5)
35%	Polysul	fides (17)
100%	O-Rings	s (5)
20%	Aircraft	Hoses (5)
0%	Distrib.	Sys. (13)
0%	Fuel Bla	adders (2)
0%	Comp. I	Resins (16)
0%	Compos	sites (6 - 18)
0%	OEM Ma	aterials (5)
75%	OEM Wi	ing Test (4)

## PAFI Fleet Authorization Process / Status – UL100E as of 11-Oct-2024

